

DIRECTION FOR USE:

Pacific EP 84 is two Component System consisting of pigmented Base (yellow) and Hardner (Clear). Thoroughly stir the components before use. Mix these two components in the recommended ratio and allow to mature for 30minutes. No thinner is generally required for brushing. However for spray application 3 to 5% thinner is advised. Mix sufficient Base and Hardner just for painting during 6 hours.

TECHNICAL DATA

Type	Two Pack Polyimide Cured Epoxy Compositon.
Surface to be painted	Mild Steel
Mixing ratio	Base Hardner 3 :1 by Volume
Maturation Period	30minutes
Pot life of mixture	8 hours (subject to changes in environmental conditions).
Utilization time	6 hours at 30C to 32C
Method of application	Brush/Spray
Application viscosities	Brushing 25 to 28 seconds
By F.C. B4 at 30 ca	Spraying20 to 25 seconds.
Thinner	603
Thinner: (a)brushing (b)Spraying	Not needed About 3 to 5%
Drying Time : Surface dry Hard dry Complete during time over coating period	30 minutes After overnight drying 7 to 10 days

Recommended air drying period for Pacific EP 84 before application of finish paint.

Period	Finish Paints
After 20 to 24 hours.	For Pacific EP 91 Pacific EP 92
After 10 to 12 hours	For Pacific PCR 21 Pacific PCR 25 Pacific super gloss Enamel (in case use the thinner T11 for enamel).
Appearance	Smooth Yellow
Dry Film Thickness	35-37 microns.
Covering Capacity	8.5-7.5 sq. metres/litre at the recommended dry film thickness.
Flashpoint	Not below 24°C (75°F)

Notes:

1. The thinner consumption may vary on site conditions.
2. The covering capacity and dry film thickness are reported after brush application on a smooth uniform and non-absorbent Mould steel surface.
3. This cancels all previous literatures on this product.
4. The Information in this leaflet is given in good faith but without warranty.